6406499

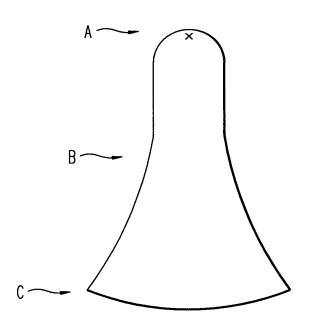


FIG. 1A

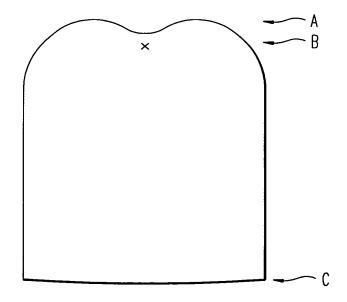
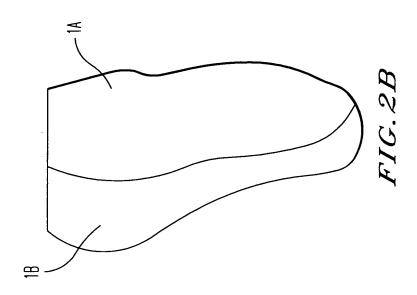
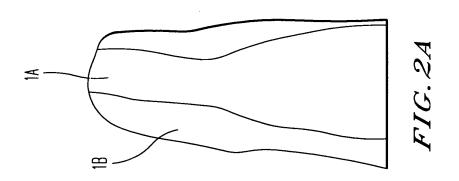


FIG. 1B





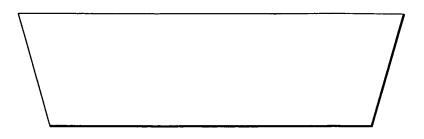


FIG. 3A

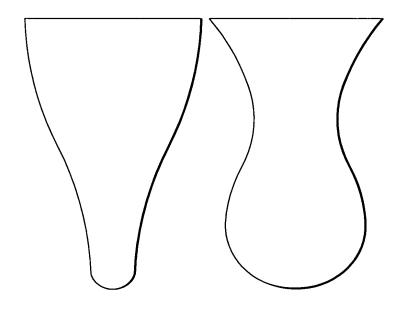


FIG.3B FIG.3C

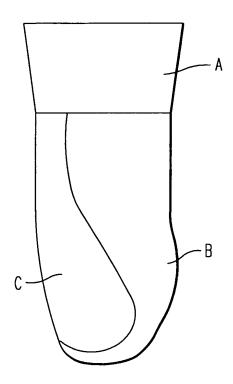
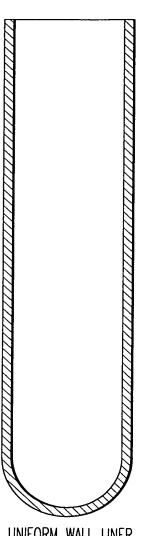


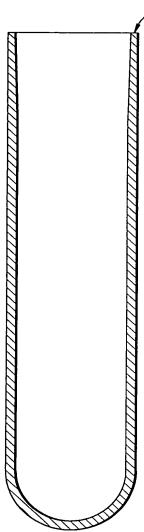
FIG. 4

THINNEST AT THIS END



UNIFORM WALL LINER

FIG. 5



TAPERED WALL LINER

FIG. 6

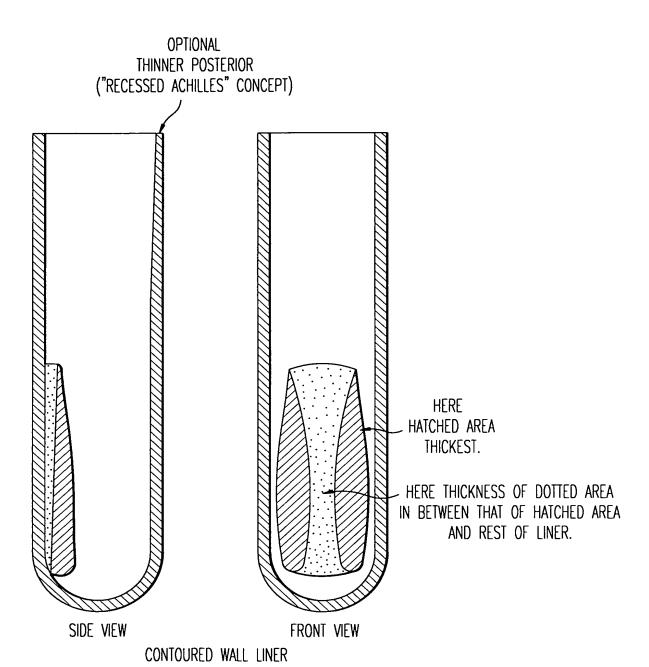


FIG. 7B

FIG. 7A

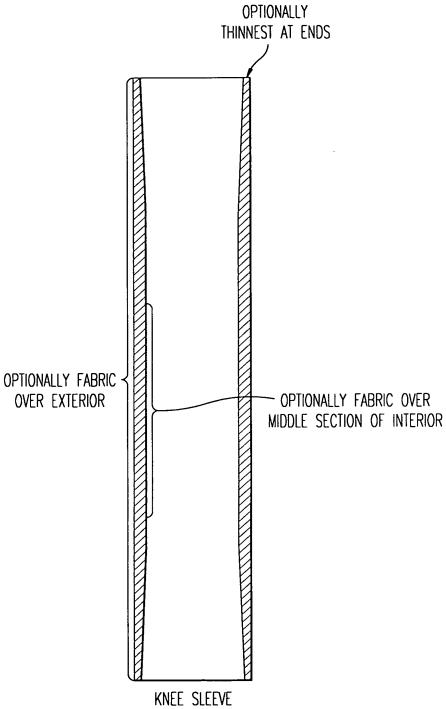
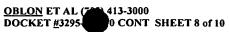


FIG. 8



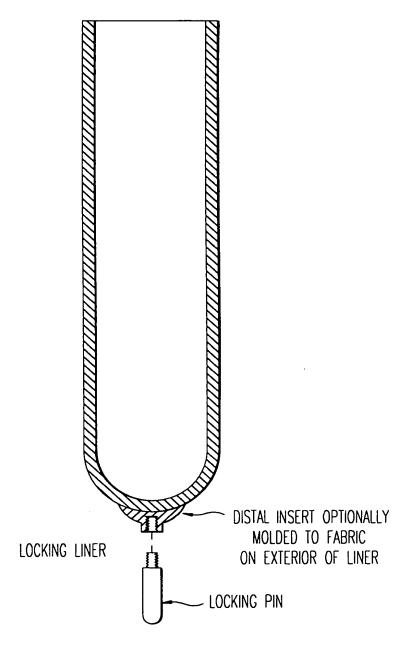
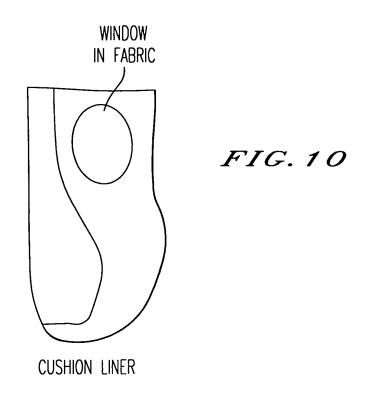
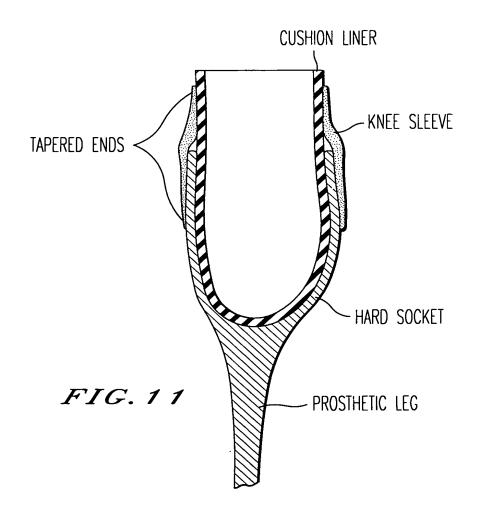


FIG.9





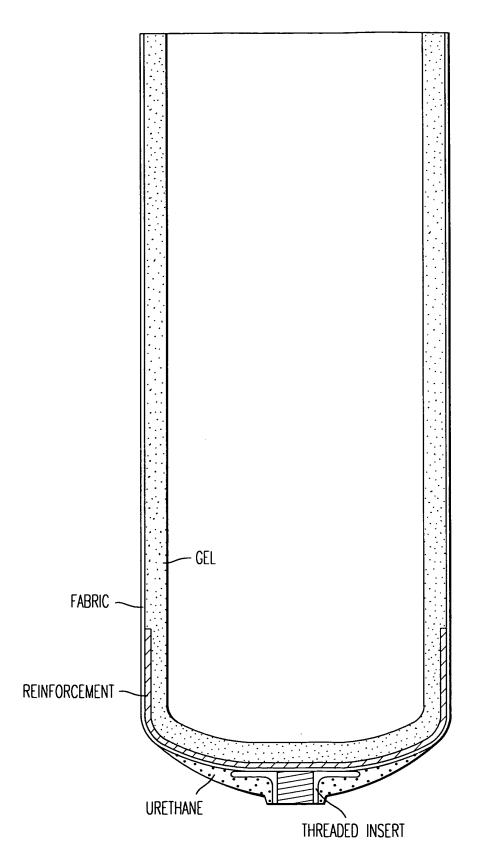


FIG. 12